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REV.	DESCRIPTION	DATE	BY	APPROVED
A	NEW ISSUE	17.09.08	VM	WM

**SPECIFICATION CONTROL DRAWING**


PURCHASE MATERIAL:    AISI 4150 ALLOY STEEL BAR

SPECIFICATION:        ASTM A29 or SAE J404 or SAE J412  
                                  ASTM A322 or ASTM A331 or ASTM A711  
                                  MIL S-11595 or SAE J1397

PART NUMBER:         MT-4150-B-[H.HHH] x [W.WWW]  
                                  WHERE "H.HHH" = HEIGHT IN INCHES  
                                  WHERE "W.WWW" = WIDTH IN INCHES

                                  EG. 4"x6" BAR = MT-4150-B-4.000x6.000

                                  TOLERANCES PER MANUFACTURER SPECIFICATIONS

 <b>DART</b> AEROSPACE    Hawkesbury, Ontario, Canada			
TITLE <b>AISI 4150 ALLOY STEEL BAR</b>			
DWG NO. <b>MT-4150-B</b>			REV <b>A</b>
DESIGN BY:	VM 8/9/2017	XXX ± .005    FRACTIONS ± 1/8	
DRAWN BY:	SAC 09/07/2017	.XX ± .01    ANGLES ± 5°	
CHECKED:	VM 09/07/2017	.X ± .1    SURFACES = 125	
MFG. APPR:	DP 09/07/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
QA APPR. :	PD 09/08/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED:	WM 09/12/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DATE: 9/7/2017	SCALE: NTS	WEIGHT: N/A LBS	SHEET 1 OF 1
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ECN 17-649

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